## Hydrating Hemp Body Serum

A lightweight body serum designed to give the skin an instant hit of hydration best suited to dry

## ALCHEMY

| ıts       | Phase | Trade Name             | INCI name  | % w/w | Supplier            | ро     | <ul> <li>Pre-mix powder in glycerine, add water and homoge fully combined.</li> <li>Combine phase B, add to phase A, and homogenise</li> <li>Place on overhead mixer and mix at a slow speed for minutes.</li> <li>Add phase C.</li> </ul> |
|-----------|-------|------------------------|--|-------|---------------------|--------|--|
| Ingredier | А     | Luxamul®               | Xanthan Gum, Sapindus Mukorossi Extract, Sclerotium<br>Gum | 2.00  | Alchemy Ingredients | Meth   |  |
|           | А     | Glycerine              | Glycerin   | 5.00  |                     |        |  |
|           | А     | Water                  | Aqua   | 71.20 |                     |        |  |
|           | А     | Hydratagel G           | Glycerin, Water, Sodium Hyaluronate                        | 5.00  | Alchemy Ingredients |        |  |
|           | В     | ССТ                    | Caprylic/Capric Triglycerides                              | 10.00 |                     |        |  |
|           | В     | Avocado Oil            | Persea Gratissima (Avocado) Oil                            | 2.00  |                     | _      |  |
|           | В     | Hemp Seed Oil          | Cannabis Sativa Seed (Hemp) Oil                            | 2.00  |                     | S      | Stability         Stable for 3 weeks at 50°C and 3 months at 40°C         Appearance         Pale Green Cream         PH         6-7         Viscosity         Brookfield DV-E: RVHV-04 @ 10RPM & 20°C (±5 °C) = 12, cP                    |
|           | В     | Tocopherol             | Tocopherol   | 0.20  |                     | eristi |  |
|           | С     | Sativa Seed Extract    | Hydrolyzed Cannabis Sativa Seed Extract                    | 1.00  | Tri-K               | aract  |  |
|           | С     | PE9010                 | Phenoxyethanol, Ethylhexylglycerin                         | 1.00  |                     | с<br>С |  |
|           | С     | Fragrance 'Sea Fennel' | Parfum   | 0.50  | Sozio               |        |  |
|           | С     | Yellow 5 / Blue 1      | Cl19140 / Cl42090  | 0.10  |                     |        |  |

Formulation Code: 117-28-14-00/1

## Luxamul®

- Creates luxurious, gel-cream textures
- All-in-one solution for thickening and emulsification
- Highly compatible with a wide range of actives, including acids, electrolytes, enzymes and solvents
- Based on Soapberry saponins and natural gums
- 100% natural origin and palm oil free

## Hydratagel G

- A ready-to-use Hyaluronic Acid.
- Suitable for use on its own or as an ingredient.
- Can increase viscosity and change the rheology of creams and lotions.
- Adds moisturising properties to gels, creams and lotions.
- Provides a non-sticky, light barrier feel on the skin.

- genise until
- e thoroughly.
- or 20-30

| <b>Stability</b><br>Stable for 3 weeks at 50°C and 3 months at 40°C                                  |  |  |  |  |  |  |
|--|--|--|--|--|--|--|
| Appearance<br>Pale Green Cream   |  |  |  |  |  |  |
| PH<br>6-7  |  |  |  |  |  |  |
| Viscosity<br>Brookfield DV-E: RVHV-04 @ 10RPM & 20 °C (±5 °C) = 12,000 − 16,000<br>cP                |  |  |  |  |  |  |
| <ul> <li>✓ PEG Free</li> <li>✓ Natural Origin</li> <li>✓ Vegan</li> <li>✓ COSMOS Approved</li> </ul> |  |  |  |  |  |  |

- Change the oil phase.
- Change the fragrance.
- Add an active for additional skin benefits.
- Increase oil phase to increase viscosity.

The formulation above is intended for information purposes only based on the best of our knowledge. It is the responsibility of the customer to undertake the appropriate testing to determine the suitability of the product for their intended use.