## **Orange Fresh Body Cleansing Oil**

This luxurious, citrus-infused body cleanser gently cleanses and nourishes with its unique skin feel and foaming when rinsed with water.

## $AI_C H E M Y$

ingredients

<b></b>
<b>O</b>
0
ω –
<u> </u>
0

_					
	Phase	Trade Name	INCI name	% w/w	Supplier
	А	Sweet Almond Oil	Prunus Amygdalus Dulcis (Sweet Almond) Oil	10.00	
	А	Olive Oil	Olea Europaea Fruit Oil	10.00	
-	А	Grapeseed Oil	Vitis Vinifera Seed Oil	15.00	
	А	ССТ	Caprylic/Capric Triglyceride	29.00	
	А	EstoGel® Green	Hydrogenated Castor Oil, Sebacic Acid Copolymer	3.00	PolymerExpert
	В	Micromulse <sup>®</sup> Foam	Sodium Cocoyl Amino Acids, Aqua, Coco- Caprylate/Caprate, Polyglyceryl-10 Laurate	25.00	Alchemy Ingredients
	В	Blood Orange Essential Oil	Citrus Sinensis Peel Oil	0.60	
	В	Grapefruit Essential Oil	Citrus Paradisi Peel Oil	0.60	
	В	Patchouli Essential Oil	Pogostemon Cablin Oil	0.30	
	В	Sage Essential Oil	Salvia Officinalis Oil	0.50	

- Add phase A to a beaker.
- Heat phase A to 70°C under stirring, once the temperature is reached, hold this temperature for at least 20 minutes.
- Place phase A on an overhead mixer and stir at 300RPM.
- Add phase B to phase A in a constant stream.

Stability				
Stable fo	r 3 wooks at	50°C 21	nd 3 mo	nthe a

- Stable for 3 weeks at 50°C and 3 months at 40°C
- Appearance

Method

Characteristics

Formula

Adapt the

- Viscous Yellow Oil
- PH
- 5-7 (10% Sol.)
- Viscosity N/A
- ✓ PEG Free

Vegan

- Natural OriginPreservative Free
- ✓ COSMOS Approved
- Reduce the level of Micromulse® Foam for less foam.
- Change the oil phase for different benefits to the skin.
- Change the essentail oils for different scent.
- Change the level of estogel green for a different texture.

Formulation Code: 095-14-00-00/1

## Micromulse<sup>®</sup> Foam

Benefits

Ingredient

- COSMOS Approved
- 100% natural origin
- RSPO MB
- Globally approved
- Easy-to-use liquid blend

- Versatile can be used with different oils
- Mild formulation suitable for sensitive skin products
- Cold process
- Gluten free
- Vegan

The formulation above is intended for information purposes only based on the best of our knowledge. It is the responsibility of the customer to undertake the appropriate testing to determine the suitability of the product for their intended use.