

Plumping Lip Balm

This balm is designed to relieve chapped and dry lips and restore the moisture back into them and protecting the lips from future dryness.

Ingredients

Phase	Trade Name	INCI name	% w/w	Supplier
A	Sapogel® Q	Glycerin, Aqua, Quillaja saponaria Wood Extract, Saponaria officinalis (Soapwort) Leaf/Root Extract	20.00	Alchemy Ingredients
B	Sunflower Oil	Helianthus annuus (Sunflower) Seed Oil	63.50	
B	Jojoba Oil	Simmondsia Chinensis (Jojoba) Seed Oil	5.00	
B	Mango Butter	Mangifera Indica (mango) Seed Butter	10.00	
B	Max-Lip™	Ethylhexyl Palmitate, Tribehenin, Sorbitan Isostearate, Palmitoyl Tripeptide-1	1.00	Croda
C	Blood Orange Essential Oil	Citrus Aurantium Dulcis Peel Oil Expressed	0.10	
C	Grapefruit Essential Oil	Citrus Paradisi Peel Oil	0.10	
C	Tocopherol	Tocopherol	0.20	
C	Yellow 6	CI 15985	0.10	

Formulation Code: 124-10-00-00/1

Ingredient Benefits

Sapogel® Q

- 100% natural origin
- NATRUE approved
- Palm free
- COSMOS Approved
- Enables the creation of palm-free balm textures without wax
- Creates variable textures from honey to thick balms
- Cold process manufacturing

Method

- Add phase A to a beaker.
- Combine phase B in a separate beaker and heat until all solids are fully melted.
- Using an overhead stirrer, add phase B to phase A very slowly over 5 minutes.
- Add phase C and stir in by hand.

Characteristics

Stability

Stable for 3 weeks at 50°C and 3 months at 40°C

Appearance

Orange Balm

PH

4-6

Viscosity

Spindle T-D (94) @ 10 RPM 800,000 - 130,000 cp (Model: Brookfield DV-E. Sample temperature: 20°C (±5 °C). Fill size: 100g)

✓ PEG Free

✓ Natural Origin

✓ COSMOS Approved

✓ Vegan

✓ Palm Oil Free

✓ Preservative Free

Adapt the Formula

- Change the oil phase.
- Change the essential oils for different scent.
- Add active for additional lip benefits.

The formulation above is intended for information purposes only based on the best of our knowledge. It is the responsibility of the customer to undertake the appropriate testing to determine the suitability of the product for their intended use.