## Solid Shampoo

# Trendy and sustainable shampoo bar for creamy foam



Phase	Product	INCI Name	% (w/w)
Α	Demin. Water	Aqua	Up to 100
	BergaSoft SCI 80	Sodium Cocoyl Isethionate	55.00
	BergaSoft LG 50	Lauryl Glucoside	10.00
	BergaCare SB	ButyrospermumParkii(Shea) Butter	4.00
	Behenyl Alcohol	Behenyl Alcohol	2.00
	Stearic Acid	Stearic Acid	10.00
	Cocamydopropyl Betaine 40%	Cocamydopropyl Betaine 40%	10.00
В	Preservative/ Fragrance	-	q.s.

#### Formulation instructions:

- Weigh all raw materials from phase A and heat up to ~80°C while stirring
- When all is dissolved add preservative, fill into forms and let it stand until hardened.

pH = 5.6Viscosity (24 h) = n.a.

Internal Ref: FWP-015-BSC











### **Block Party**

# Water-free solid shampoo to bring the party to your hair



Phase	Product	INCI Name	% (w/w)
А	BergaSoft SCI 80 Powder	Sodium Cocoyl Isethionate	33.0
	BergaSoft DG 50	Decyl Glucoside	15.0
	BergaSoft CG 50	Coco Glucoside	2.0
	Glycerin	Glycerin	2.0
	Glyceryl Oleate	Glyceryl Oleate	1.0
	GlyAcid® 70 HP	Glycolic Acid (and) Aqua	2.5
	Blue colour	Blue colour	q.s.
	Cocamidopropyl Betaine 30%	Cocamidopropyl Betaine	6,4
В	Bergazid C 1698	Palmitic Acid	6.0
	BergaCare SB	Butyrospermum Parkii (Shea) Butter	3.0
	Stearic Acid	Stearic Acid	10.0
	BergaCare FG Olive	Hydrogenated Ethylhexyl Olivate (and) Hydrogenated Olive Oil Unsaponifiables	2.0
	Cetearyl Alcohol	Cetearyl Alcohol	16.6
С	Hydrolized Rice Protein	Hydrolized Rice Protein	3.0
D	Preservative/Fragrance	-	q.s.

**Note:** For an optimal effectivness of GlyAcid<sup>®</sup>, a pH between 3.8 and 4.3 is recommended.

- BergaSoft SCI 80 powder creates luxury foaming and mild cleansing for all hair types. It is perfect for creating solid rinse-off products with a smooth surface.
- BergaSoft DG 50 and BergaSoft CG 50 are plant-based surfactants with optimal balance between mildness and foam quality.
- GlyAcid® 70 HP smoothens the hair structure and increases its lubricity and shine.
- BergaCare SB provides a stable, smooth and soft melting texture while application in the most natural way.
- · Ideal for traveling in waste-free style.

#### Formulation instructions:

- Weigh all raw materials from phase A and phase B and heat both phases up to ~85°C
- Add phase B to A while stirring till a homogeneous mixture is obtained.
- Then add phases C and D, fill into forms and let it rest until the solid shampoo has hardened.

Viscosity (24 h) = n.a.

Internal Ref: SS-002-SDI



# **Magic Snowflakes**

# Water-free and warming face wash for cold days



Phase	Product	INCI Name	% (w/w)
А	Rice PO 4 Natural 9031	Distarch Phosphate	Up to 100
	BergaSoft SCI 80 (Powder)	Sodium Cocoyl Isethionate	25.0
В	Calendula Extract	Water (Aqua), Propylene Glycol, Calendula Officinalis Extract Glucose	0.5
	Fragrance	Fragrance	0.5
С	Magnesium Sulfate Anhydrous	Magnesium Sulfate	20.0

#### Formulation instructions:

- Weigh BergaSoft SCI 80 and rice starch and mix slowly together
- While stirring add phase B drop by drop
- At the last step add magnesium sulfate while stirring

pH = n.a.Viscosity (24 h) = n.a.

Internal Ref: SS-012-BSC













### **Green Clay Powder Mask**

# Powder turns into clarifying mask when mixed with water



Phase	Product	INCI Name	% (w/w)
А	Green Clay	Illite	55.6
	BergaMuls ET 1	Beta-Glucan (and) Pectin	8.0
	Rice PO 4 Natural <sup>2</sup>	Distarch Phosphate	33.0
	Marigold Extract	Calendula Officinalis	0.4
	Dried Marigold Petals	Calendula Officinalis	1.9
	Chamomile Extract	Glycerin, Aqua, Chamomilla Recutita (Matricaria) Flower Extract	1.1



- + Water
- + Hydrolates
- + Fresh tea







Water-free

- naing
- BergaMuls ET 1 unites the powder components to a paste-like gel when mixed with water. The so obtained paste can be used as a clarifying face mask. The mask can be washed off with water and exhibits an exfoliating effect during the wash-off process.
- · Ideal for traveling in waste-free style.

#### Formulation instructions:

• Mix all components together thoroughly.

#### **Usage instructions:**

 Mix one teaspoon of the Green Clay Powder Mask with 5-6 teaspoons of water, herbal distillate, or freshly brewed tea of your choice to obtain a paste. The mask is now ready to use.

pH = 6.2 (finished mask)

Internal Ref: GM-015-BSC



# **Green Clay Powder Mask**





### Thickening effect of BergaMuls ET 1

Green Clay Powder Mask Prepared





Green Clay Powder Mask with different ratios of water



