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| 1 | ECOFLEX® FM single ply membrane mechanically fixed with ECOFLEX® membrane washers and (C) fixings |
| 2 | HYTHERM® tapered / flat board insulation mechanically fixed with ECOFLEX® insulation washers and fixings (thickness to achieve design U-value and/or minimum 1:40 design fall) |
| 3 | ECOFLEX® air & vapour control layer (AVCL) |
| 4 | Vernis Antac ST Primer |
| 5 | Metal roof deck by specialist contractor |
| 6 | Heat welded seam - 40mm |
| 7 | ECOFLEX® FM single ply membrane |
| 8 | FM/D contact adhesive |
| 9 | AXTER® RO overflow outlet with preformed PVC membrane flange (heat welded seam to field membrane) with pipe extension as required to suit parapet width - dimensions to be taken on site (90° downturn) - the overflow pipe should be positioned a minimum of 25mm beneath any proposed door thresholds |
| 10 | ECOFLEX® tubular washer and mechanical fastener (C) fixings |
| 11 | Galvanised bent metal angle mechanically fixed at perimeter (by specialist subcontractor) |

