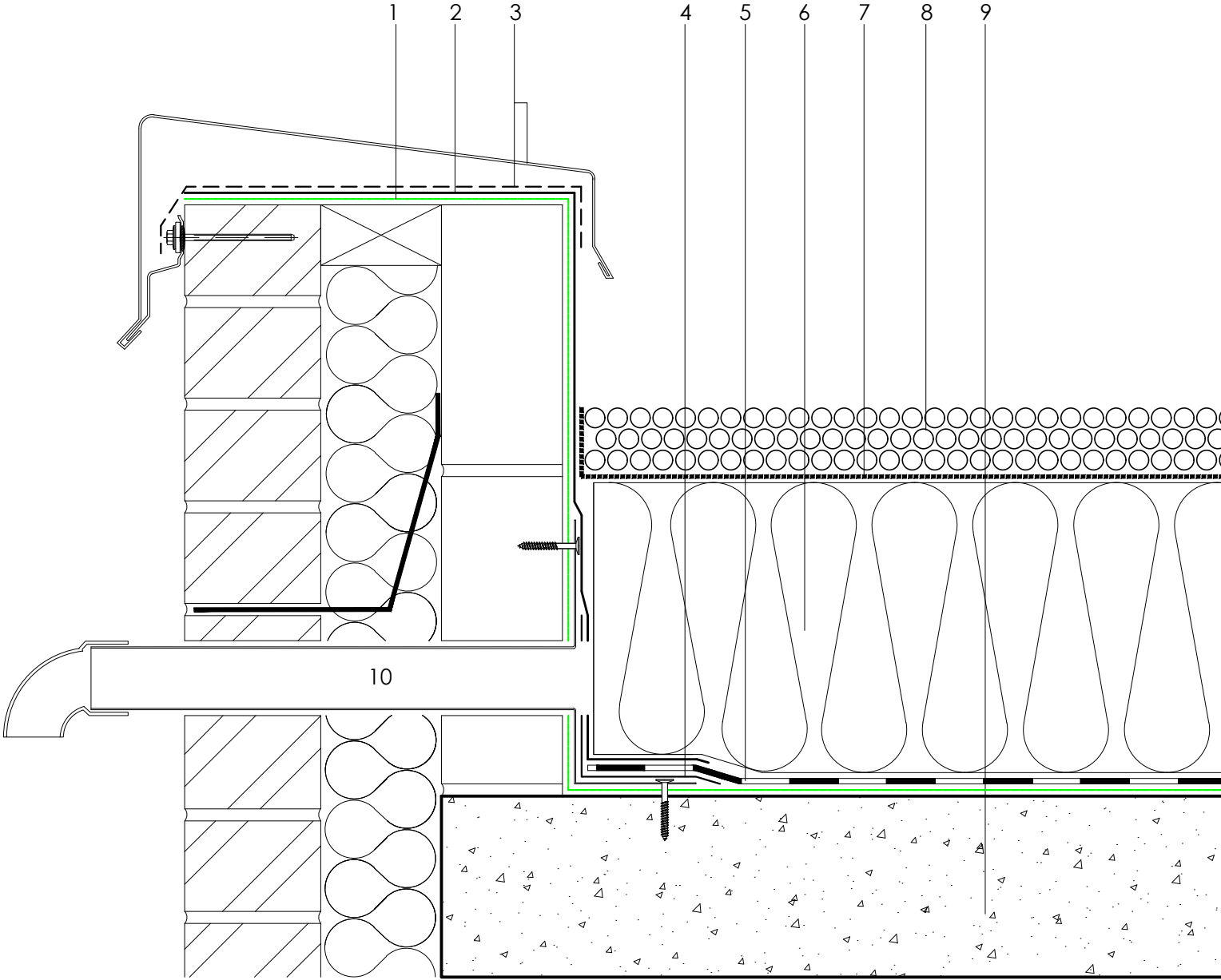


1	Vernis Seal primer (100 to 150 g/m²)
2	FORCE DALLE® detail membrane
3	Metal capping and DPM lapped and sealed by specialist contractor
4	AXTER® 35 PY angle strip
5	FORCE® 4000 DALLE
6	AXTER® inverted roof insulation system to achieve the required design U-Value
7	AXTER® water reducing membrane
8	40mm - 60mm river washed gravel ballast (no fines) minimum 85kg/m
9	Concrete roof slab by specialist contractor laid to zero fall (roof with a slope which lies between 0 and 1:80)
10	Axter RO overflow outlet with preformed SBS membrane flange and extension pipe as required to suit parapet width - dimensions to be taken on site (90° downturn). The overflow pipe should be positioned a minimum of 25mm beneath any proposed door thresholds





www.axterhd.co.uk  
info@axterhd.co.uk  
01473 724056

Axter Ltd.  
Weal Road, Ransomes European,  
Ipswich, Suffolk, IP3 9SX

Axter provide detail drawings as part of our technical design service. Such drawings should only be used as a guide during the design process and should not be utilised during construction. Axter accepts no liability for misuse of this service.

PROJECT : N/A

CLIENT : N/A

DRAWING : FORCE DALLE® TYPICAL OVERFLOW PIPE DETAIL

DWG.No	FD.C.0516.150.Bal
SCALE	1:5 @ A4
DATE	2019
REV (if applicable)	N/A
STANDARD DETAIL	