



SMARTPLY® FRAME

SMARTPLY OSB panels are the ideal choice for sheathing/framing of structures. Their engineered structure provide excellent racking resistance, stiffness and durability. It is the ideal sheathing panel for

a wide variety of load-bearing applications including: external walls, party walls, internal walls and partitions, spandrel (gable) panels, warm walls, reverse walls and Structural Insulated Panels (SIP's).

AT A GLANCE ► SMARTPLY FRAME:



PERFECT FOR
TIMBERFRAME



HIGH RACKING
STRENGTH



MOISTURE
RESISTANT



UKCA AND
CE MARKED



NO ADDED
FORMALDEHYDE



FSC® CERTIFIED

SUITABILITY

The selection of SMARTPLY OSB panels depends on an overall assessment of wall performance of which the most important factors are:

- **Strength and stability:** SMARTPLY OSB panels are primarily used to provide the necessary wall panel strength and stiffness to resist lateral (racking) forces due to wind loads. Framed external walls are required to carry the dead load and imposed loads (including wind loads) acting on the structure and transmit them to the foundations.
- **Durability/ambient moisture conditions:** SMARTPLY OSB panels are engineered to perform structurally in humid conditions thanks to its advanced resin formulations. The use of SMARTPLY OSB in wall panels enables rapid enclosure of the structure before claddings are applied and the sheathing panels provide a solid backing for fixing breather membranes, cavity barriers, cavity trays, flashings, etc. The sheathing also reduces the risk of damage or distortion of manufactured wall panels during transport and erection.

Moisture conditions can affect the performance of OSB wall sheathing panels. Wall structures should be assigned to one of the three service classes defined in EN 1995-1-1 (Eurocode 5). SMARTPLY panels are suitable for use in Service class 1 and 2.

As well as conditions in service, consideration must also be given to the construction phase where high levels of moisture or humidity often exist. In such conditions OSB/3 and OSB/4 are suitable. Detailed guidance is provided in the 'Moisture Content', 'Conditioning' and 'Durability' sections of this technical datasheet.

- **Thermal performance:** SMARTPLY OSB panels used in sheathing can have a positive effect on the thermal performance of framed walls. The sheathing can help to ensure the specified performance of insulation materials as it encloses and supports the insulation, thereby helping to prevent thermal bridging and thermal looping.

Due to the growing awareness of the thermal performance of buildings and the resulting changes to building regulations, there are many new and innovative framed wall systems in use, for example closed panels or reverse walls. A condensation risk analysis or advanced hygrothermal assessment of any such wall system is recommended to ensure that the OSB will not be at risk of moisture damage throughout the life of the building. Always check current regulations specific to the country of use.

For high performance wall sheathing options suited to Passive House or other Low Energy building designs including 'closed panel walls', 'breathing walls' or 'vapour diffusion open' walls or roofs, please specify **SMARTPLY AIRTIGHT** as the inner sheathing panel (airtight and vapour tight) and **MEDITE VENT** as the outer sheathing panel (breathable). MEDITE SMARTPLY has received independent certification from the Passive House Institute in Germany for our innovative PROPASSIV Building System solutions. Please visit our website or contact us for more information and a copy of our Certification documents and illustrated step-by-step installation guidance.

SPECIFICATION & DESIGN

As design values can vary between manufacturers, it is important to ensure that the SMARTPLY OSB panels specified by the designer are those used on site. All SMARTPLY panels are clearly marked with the following information:

- a** SMARTPLY logo
- b** UKCA marking
 - i. UKCA logo
 - ii. Accredited body
 - iii. DOP number
- c** FSC® certification (if applicable)
- d** CE marking
 - i. CE logo
 - ii. Notified body
 - iii. DOP number
- e** Relevant Standard (EN13986/EN300) and AVCP level(2+ structural)
- f** Panel grade (OSB/3 - OSB/4)
- g** Thickness
- h** Formaldehyde class (eg - E1)
 - i. Additional marking:
 - i. Date and time stamp
 - ii. Main axis arrow
 - iii. Product certification (IAB, BBA, WPA, FR BUILD) if applicable

Note: Markings may vary depending on product type.

The most popular panel sizes for wall sheathing are 2397 x 1197mm and 2697 x 1197mm, which are ideally suited to timber frame manufacturing although other panel sizes are available.

The most common thickness of SMARTPLY OSB panels for sheathing is 9mm, although 11mm is recommended where extra strength and/or dimensional stability is required. Recommended sheathing thickness for typical stud centres are

given in table 1 (below), subject to structural design requirements:

TABLE 1:

Thickness of SMARTPLY OSB sheathing panels for typical wall stud centres

Stud centres (mm)	Sheathing thickness (mm)
400	9/11
600	11

SMARTPLY OSB panels are square edge (SE), but tongue & groove (T&G) panels in greater thicknesses are available on request. Guidance on expansion gaps, laying and fixing is provided in this datasheet.

Wall diaphragms must be designed to resist both horizontal and vertical actions imposed upon them. Two alternative simplified methods of calculation are given in EN 1995-1-1 (Eurocode 5) and it is the designer's responsibility to ensure the correct method is used for a particular country of use.

Method A: This method should only be applied to wall diaphragms with a tie-down at their end; that is the vertical member at the end is directly connected to the construction below.

Method B: This method is applicable to walls made from wood-based panels only (including SMARTPLY OSB), fastened to a timber frame. This method covers requirements for strength, stability and stiffness and is derived from BS 5268-6, so compliance should ensure that the horizontal deflection of individual wall panels does not exceed $0.003h$ or $h/333$, where h is the storey height. However, for medium-rise buildings tighter deflection limits may be more suitable.

The fastening of the panels to the frame must be by either nails or screws and the fasteners must be equally spaced around the perimeter of the panel. Fasteners within the perimeter of a sheet must be spaced at not more than twice the perimeter fastener spacing. Detailed guidance is provided in the 'Fixing' section of this technical datasheet.

TRANSPORTATION, STORAGE & HANDLING

Careful transportation, storage and handling are important to maintain panels in their correct condition for use. Precautions must be taken during storage, prior to delivery and on site to minimise changes in moisture content of the OSB panels due to weather.

Panels must be stored on dry bases, and packs must be evenly supported on bearers with spacer sticks at regular intervals (depending on panel thickness but max 600c/c). Packs should be

sheeted with tarpaulins or other impervious material so arranged to give full cover, but at the same time to permit free passage of air around and through the pack. Care must be taken not to deform stacked panels. Bands should be cut as soon as practical and safe to avoid permanently deforming the panels. During transport and handling it is particularly important to protect edges and corners with suitable coverings to prevent damage from chafing or slings.

Fabrication of structural timber frame wall panels should be carried out by an approved timber frame manufacturer. Prefabricated panels incorporating SMARTPLY OSB must be protected from the weather and care must be taken not to deform stacked panels during storage and transport to site. Where the sheathing panels are required to have low moisture contents, it might not be possible to maintain suitable conditions on site other than for short periods, and deliveries must be arranged accordingly.



ASSEMBLY & ERECTION

The erection sequence and site storage must be planned so as to minimise the length of time that panels are left uncovered. In the case of prefabricated wall panels, lifting points must be clearly indicated and care needs to be taken during lifting to avoid distortion of the panels, straining of the fixings and joints and damage to edges.

Installed OSB/3 or OSB/4 panels

can withstand short periods of temporary wetting during construction, although such exposure must be minimised as much as possible. A correctly specified and fitted breather membrane is required to provide protection to the wall panels during construction and throughout the life of the building, so care is required to ensure that the breather membrane is correctly lapped at wall panel

junctions, over DPC's and cavity trays, etc. Particular care is required to protect panel edges around openings. Damaged breather membrane must be suitably repaired as quickly as possible. Long-term weather protection of timber frame walls is achieved by the external cladding, so this should proceed as soon as practicable after the erection of the wall panels.

MOISTURE CONTENT

Moisture content of wood-based panel products varies in accordance with the moisture content of the surrounding environment and is affected primarily by the relative humidity (RH) of the surrounding air. It moves towards and maintains an equilibrium moisture content (emc), i.e. one that is in equilibrium with the surrounding air. This means that the

moisture contents of the panel products will vary depending on the situation of use and with time as temperature and humidity conditions change. Although it is not possible to give precise levels, the figures in table 2 (below) give a general indication of the range of moisture contents in wood-based panels in various conditions:

TABLE 2: Equilibrium moisture content & conditions of use (extracted from CEN/TR 12872)

Service class	Normal range of RH at 20°C	Approx emc	Conditions of use
1	30% to 60%	4% ≤ emc ≤ 11%	Dry installations, no risk of wetting in service
2	65% to 85%	11% ≤ emc ≤ 17%	Risk of wetting during installation and risk of occasional wetting in service

As required by EN 300, the ex-works moisture content of SMARTPLY OSB panels is in the range of 2-12% (typically about 6%), depending on the type of panel. As recommended in BS 8103-3, the moisture content of panels at the time of erection or fixing must be no greater than 12%. As a guide, normally the following moisture content ranges are encountered for various heating conditions:

TABLE 3: Typical moisture contents for various heating conditions (extracted from BS 8103-3)

Unheated	15% to 19%
Intermittent heating	10% to 14%
Continuous heating	9% to 11%
Underfloor heating	6% to 8%

This indicates that unconditioned newly manufactured panels can increase in moisture content when installed in a building under construction and subsequently change in moisture content as the building is occupied, heated and dries



out, with the consequence of dimensional changes. For guidance purposes it may be assumed that a 1% change in panel moisture content will cause a dimensional change in panel width, length and thickness as given in table 4 (below).

TABLE 4: Dimensional change for a 1% change in panel moisture content (Extracted from CEN/TR 12872)

Panel type	Length %	Width %	Thickness %
OSB/3 and OSB/4	0.02	0.03	0.5

CONDITIONING

To minimise dimensional changes, the sheathing panels must be conditioned in the service class for the intended use by loose laying or stacking with spacers as

appropriate. The length of time allowed for conditioning will vary depending on the panel and the likely condition of use. A minimum period of 48 hours is required but

a longer period of up to 1 week is necessary in more extreme conditions. Failure to condition panels can result in buckling of the installed OSB panels.



EXPANSION GAPS

The 'Moisture Content' section of this technical datasheet explains how wood-based panels experience dimensional change when subjected to changes in moisture content. It is necessary to allow for such movement by incorporating expansion gaps as follows:

- **Perimeter, upstands and abutting construction:** A gap must be left wherever panels abut any rigid upstand or abutting construction

such as a concrete wall, column, lift shaft, chimney, etc. This gap must be 2mm per metre length of wall but not less than 10mm wide. This gap applies

- **Long walls:** On long walls (above approximately 10-12m), it may be necessary to divide the area into smaller independent sections by incorporating intermediate expansion gaps. These gaps must allow for a possible overall expansion of 2mm per metre

length of wall and applies where both square edge and T&G panels are used.

The spacing of these gaps depends largely on the type of wall and its design, i.e. external, party, internal partition, etc. In order to simplify the installation of the panels, where possible these intermediate expansion gaps should coincide with other designed-in breaks in the wall plane, for example at party walls, structural movement zones,

etc. These expansion gaps must be covered by adequately lapped breather membrane.

A sensible spacing for intermediate expansion gaps is 7200mm, i.e. every 3 panels where they are laid perpendicular to the studs or every 6 panels where they are laid parallel to the studs. This dimension also suits nominal framing centres of 400 and 600mm. It is important that the panels are installed in the direction of the design.

This guidance applies to thermal and moisture movements of the OSB only. Structural movement of the wall panels should also be accommodated if specified by the designer.

- **Between square edge panels:** A 3mm gap must be left between all adjoining square edges of panels. It is essential that the

gaps are kept free from plaster and mortar droppings and other debris during construction.

- **SMARTPLY Tongued and Grooved OSB panels** have an asymmetrical profile that has an expansion gap included, see diagram below. So the T&G edges must be butted together with the joints glued. The requirement for perimeter and intermediate expansion gaps still applies.

Depending on stud material and width, extra studs or noggins may be required to support panel edges and facilitate edge fixing of panels. Panels should have a minimum bearing of 17.5mm on studs, rails or noggins. Most commercially available timber stud widths (the most common being 38mm CLS) provide adequate edge support while also facilitating the 3mm expansion gaps between

square edge panels. Where narrow studs (<38mm) are used, a double stud or extra noggins will be required or T&G4 panels should be used.

The above guidance is based on the requirements for expansion gaps given in BS 8103-3 and PD CEN/TR 12872 and SMARTPLY's long-term experience. However, it is recommended to calculate the specific expansion requirements for every sheathing application taking both the moisture content during construction and the expected inservice equilibrium moisture content into account. Failure to leave adequate expansion gaps can result in buckling of the OSB panels.

INSTALLATION

SMARTPLY OSB sheathing panels can be used in wall panel assemblies either prefabricated off-site or in 'stick-built' framed construction assembled on site. Prefabricated panels are typically protected from the elements by breather membrane but when building using the 'stick-built' method, the area of sheathing installed in any working day must be no greater than can be quickly protected from wetting. Supporting studs should be plumb and in line. Studs, rails and noggins must provide adequate support for the panel edges in line with the design of the wall structure, as described above.

Timber studs or rails treated with water-borne preservative or which have high moisture contents must be dried to moisture contents less than 20% prior to fixing the OSB sheathing panels as the water can migrate from wet timber into the

panels and may cause localised swelling.

SMARTPLY OSB sheathing panels have maximum strength and stiffness along the length (major axis) and are therefore typically laid to best structural advantage with the long edge in line with vertical load paths. However, panels must be installed in the direction assumed by the design and must take such factors as racking resistance, disproportionate collapse, wind and seismic forces into account. Maximum strength and stiffness will be obtained if each panel is continuous over at least two spans between studs. To facilitate ease of installation, panels are marked with laying direction arrows, indicating the major axis. Panels must be laid with the identification marks facing the wall structure.

For square edge panels, it is

essential that panels are supported continuously along all edges by studs, rails or noggins. For TG2 panels (T&G on the long edges only, both short edges must be supported by the centre line of a stud or noggin but no support is necessary under the long edges set between correctly spaced studs. When using either square edge or T&G panels, joints along the short edges must be staggered and the panel length must not be less than two stud spacings. It is essential that edges around the perimeter of the wall panel are continuously supported, either on studs, rails or noggins. T&G panel joints should be glued using a moisture resistant adhesive conforming to EN 204 grade D3 or D4 ensuring a snug fit with all T&G joints. This ensures a reliable distribution of strength, stiffness and spanning capacity along and across the panel.

FIXING

All panels must be fastened firmly to the supporting timber with flat head smooth round steel wire nails or machine-driven steel nails. Typical specified nail diameters are 2.8, 3.0, 3.1 and 3.35mm, depending on the building class and method of driving. The smaller of these diameters is preferable for ≤ 38 mm thick studs to reduce the possibility of splitting.

All fixings should be a minimum of 50mm in length or 2.5 times the thickness of the panel, whichever

is greater. In service class 2, fixings must be corrosion resistant.

Fixings should be spaced at 150mm centres along panel perimeters and at 300mm centres on intermediate studs. Fixings must be at least 10mm from the edge of the panel. In order to avoid buckling, fixings should commence at the top centre of the panel and continue outwards and downwards.

The above recommendations are a combination of those extracted from the 'Manual for the design of timber building structures to Eurocode 5', WPIF Panel Guide and based on SMARTPLY's long-term experience. A structural engineer may specify different fixings requirements based on calculated design but such mechanical fixing must not excessively restrict the natural movement of the OSB panels.

FINISHING

As there are many different methods of timber frame wall construction in use, it is the designer and contractors' responsibility to ensure that adequate design and construction measures are employed that provide adequate long-term moisture protection to the timber frame structural inner leaf.

This involves the careful design and installation of the structural timber frame, foundation system, type of fixings, vapour control layer, insulation, breather membrane, services penetrations, wall ties, dpc, cavity trays, flashings, cavity barriers, firestops and cladding system.

Detailed recommendations for control of condensation are given in BS 5250 which now refers to EN ISO 13788 as the method of calculation (Glaser method), but more modern and advanced methods of hygrothermal simulation are recommended, as detailed in EN 15026.

Energy upgrades to existing timber frame buildings require specialist knowledge and expert advice must be sought before proceeding with such upgrade work. It is not recommended to fill the cavity of a timber frame building unless the specific upgrade is independently certified not to pose any risk of moisture damage throughout the life of the building.

The application of rigid ceramic tiles to OSB panels, which expand and contract in response to changes in relative humidity / moisture content, is generally not recommended by SMARTPLY due to the great care in specification, site practice and end-use conditions that are necessary to avoid cracking at joints or through tiles. However, guidance on this application is provided in BS 5385-3 and The Tile Association publication 'Tiling to timber sheets and boards, timber substrates and alternative products'. Furthermore, technical advice from the tile, adhesive and grout manufacturers must be strictly followed.



QUALITY & ENVIRONMENTAL CERTIFICATION

SMARTPLY OSB is manufactured in accordance with the requirements of EN 300: Oriented Strand Boards (OSB) - definitions, classification and specifications.

SMARTPLY OSB is CE marked in accordance with the harmonised standard EN 13986: Wood-based panels for use in construction - characteristics, evaluation of conformity and marking. This standard is a technical specification for wood-based panels which implements the provisions of the Construction Products Regulation (CPR). In addition to the CE mark, SMARTPLY OSB panels are marked 2+ Structural for ease of reference. SMARTPLY OSB is UKCA marked in accordance with the designated standard BS EN 13986.

SMARTPLY OSB panels have technical agreements for Ireland from NSAI and in the UK from BBA. Due to this certification it is permitted for structural use by Homebond (Ireland) and NHBC

(UK) when used in accordance with the requirements of the Building Regulations in the country of use. Other quality certification include KOMO (Netherlands).

SMARTPLY operates under an Integrated Management System (IMS) for Quality (ISO 9001), Environment (ISO 14001), Health and Safety (ISO 45001) and Energy (ISO 50001), which is certified by the National Standard Authority of Ireland (NSAI).

All SMARTPLY products are manufactured from Forest Stewardship Council® (FSC®) certified timber.

SMARTPLY operates under an Integrated Pollution Prevention Control (IPPC) licence, which is monitored by the Environmental Protection Agency (EPA) in Ireland.

All SMARTPLY OSB products are manufactured using formaldehyde-free resin.



NO ADDED FORMALDEHYDE

SMARTPLY OSB is manufactured using advanced resin technology that results in a high performance, no added formaldehyde panel. This specialist resin formulation provides a supreme bond with the wood strands as it has a

reaction with the wood itself, when put under intense heat, creating a chemical weld. This is a different and superior type of bond to the mechanical weld that formaldehyde based products exhibit. Depth of penetration is

well beyond the minimum 0.3mm needed for a wood resin to provide adequate adhesive strength. This extra resin penetration also greatly improves the wood's resistance to thickness swell.

EXPLORE OUR SMARTPLY RANGE

For quick reference, see below our table that highlights each product's features and benefits.

PRODUCT	OSB/3	OSB/4*	No added formaldehyde	Available in T&G	Certified Airtight	Low Slip Risk Coating	Pre-cut /Pre-rebated	Primed	Sound Reduction Compliance
SMARTPLY MAX	●		●	●					
SMARTPLY MAX DB	●		●	●					●
SMARTPLY ULTIMA		●	●	●					
SMARTPLY SURE STEP DB	●		●	●	●	●			●
SMARTPLY STRONGDECK		●	●	●					
SMARTPLY AIRTIGHT	●		●		●				
SMARTPLY PATRESS PLUS	●		●				●		
SMARTPLY SITEPROTECT	●		●					●	

*OSB/4 is approximately 30% stronger and 20% more moisture resistant than OSB/3 making it more suitable for humid and heavy duty load-bearing applications.

For further information and/or technical advice please contact our dedicated customer service team.

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The recommendations provided in this technical datasheet for the correct use of SMARTPLY panels are specifically designed to ensure longevity and performance of this quality product in service. It is therefore essential that these recommendations are strictly followed.

The product is designed to be installed by a competent contractor, experienced with this type of product. SMARTPLY EUROPE DAC cannot be held responsible for damages arising from nonadherence to these recommendations, or product failures resulting from inadequate structural design or misuse of this product.

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In order to provide comprehensive guidance for the correct use of SMARTPLY OSB products, this technical datasheet makes reference to relevant BS and EN standards. SMARTPLY EUROPE DAC cannot be held responsible for claims arising from the use of any information that has been extracted from such sources.